

Fig. 1

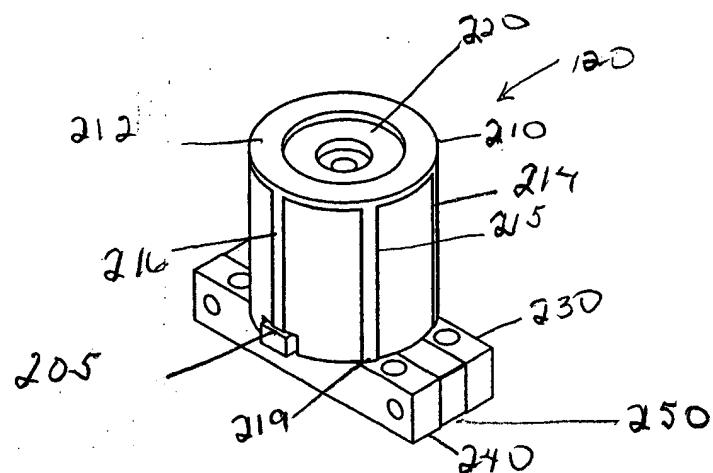


Fig. 2

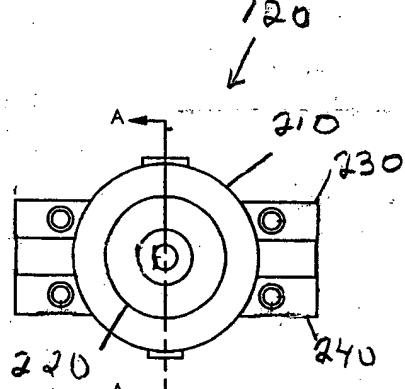


Fig. 3A

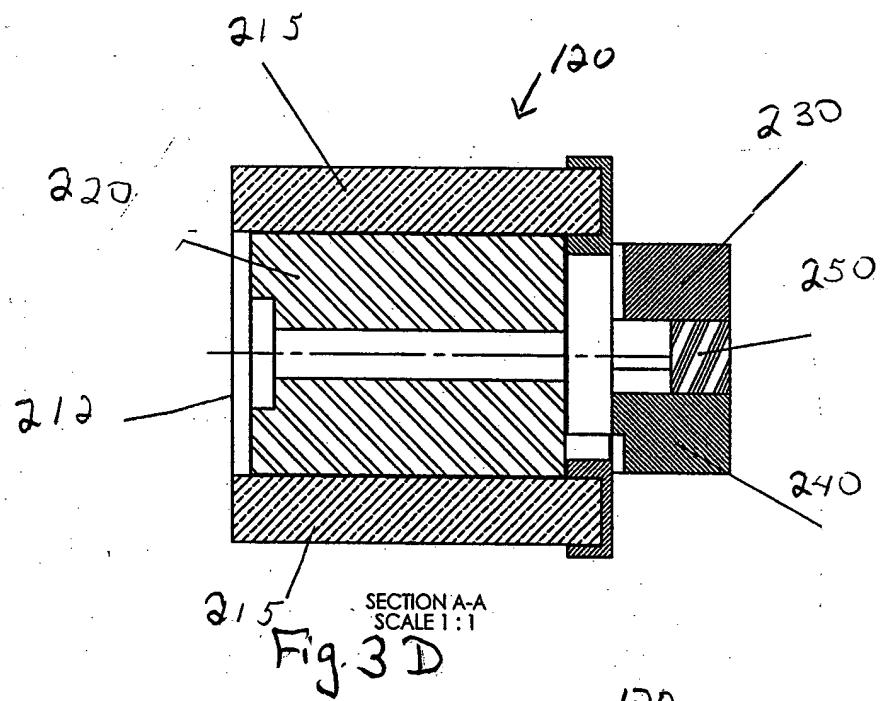


Fig. 3D

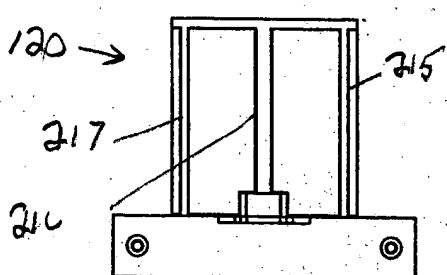


Fig. 3B

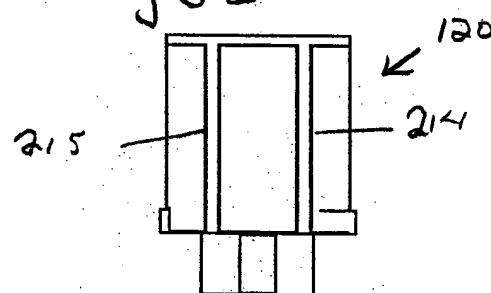


Fig. 3C

Fig. 4 A.

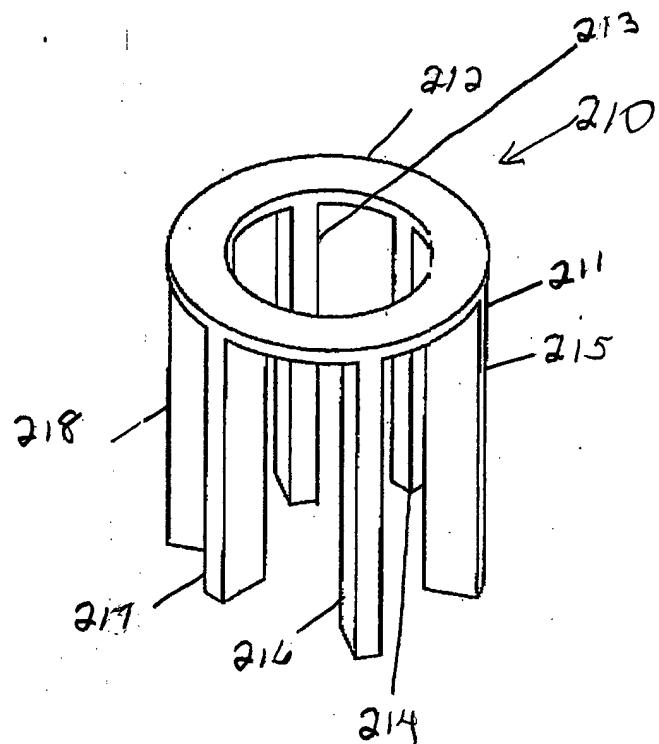


Fig. 4 B.

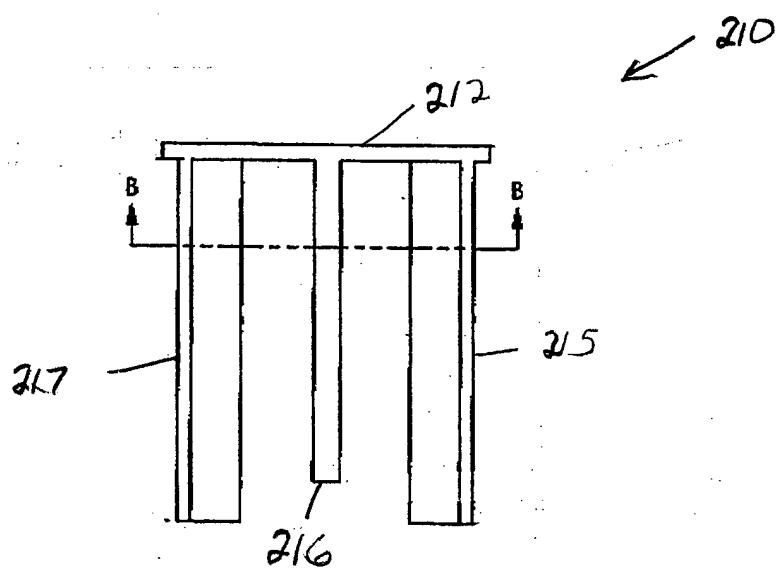
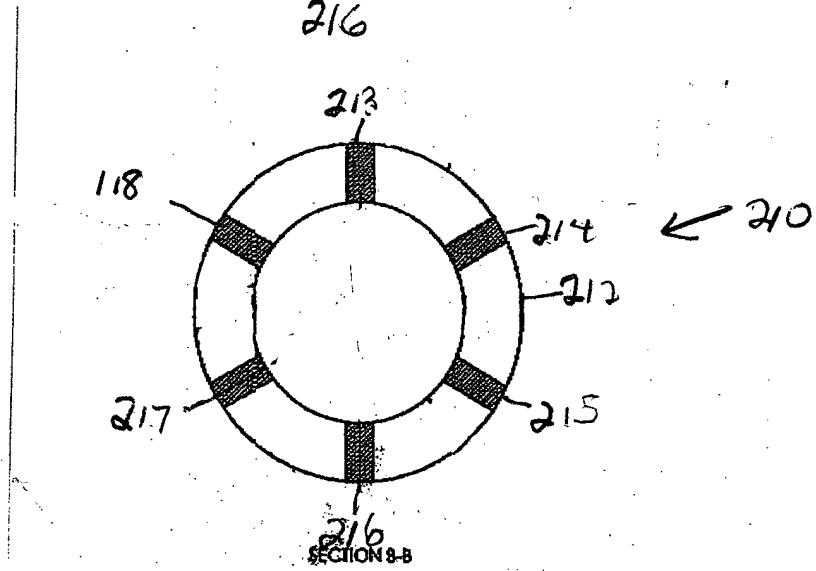


Fig. 4 C.



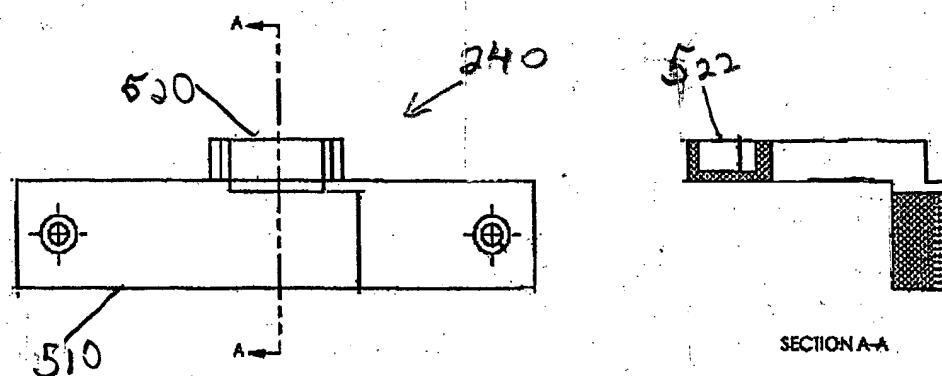
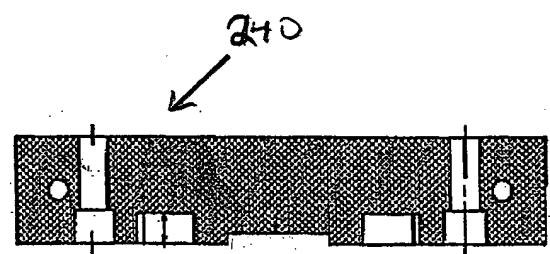
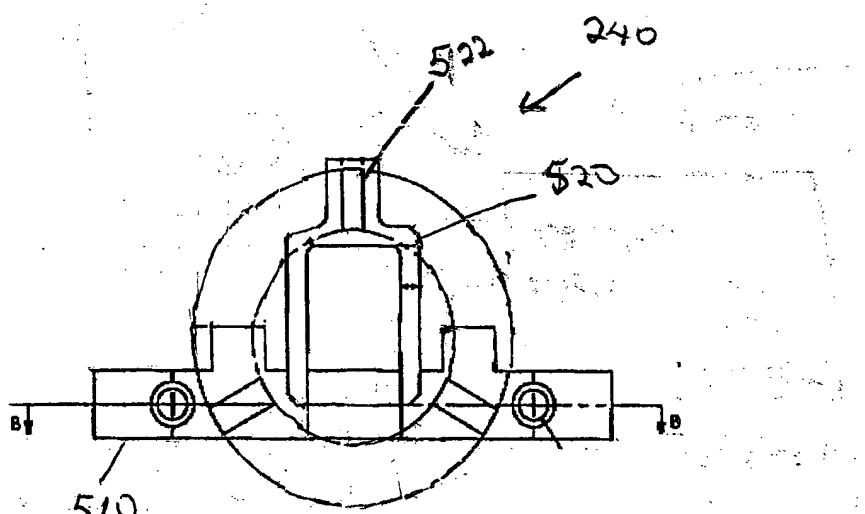
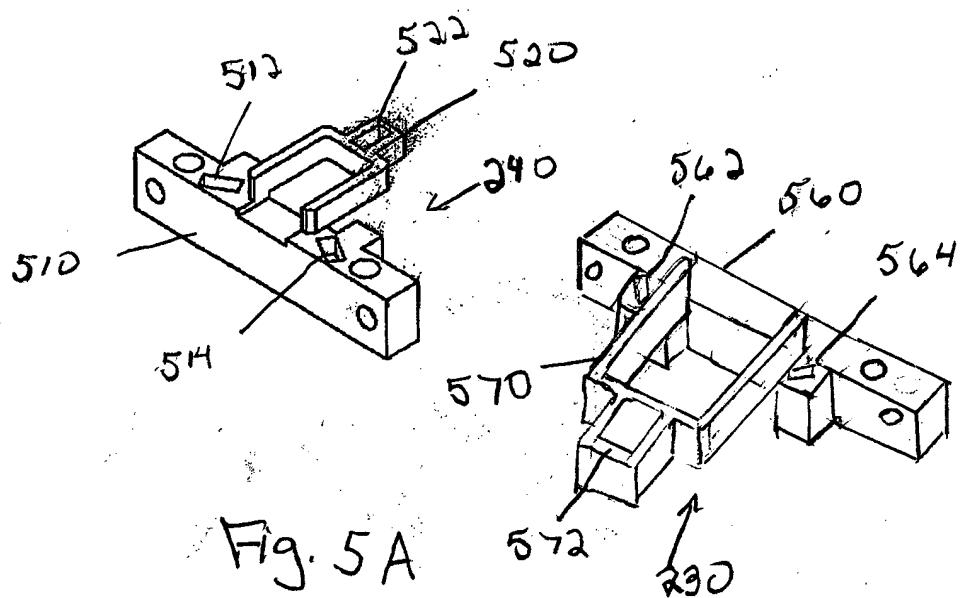


Fig. 5C

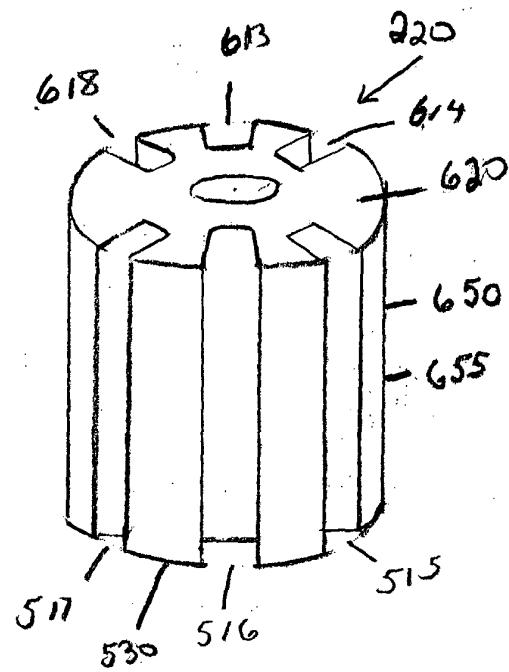


Fig. 6A

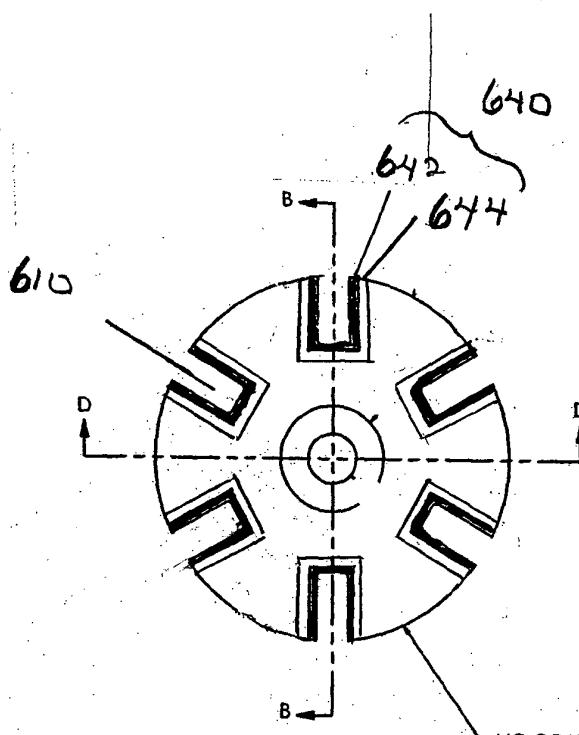


Fig 6B

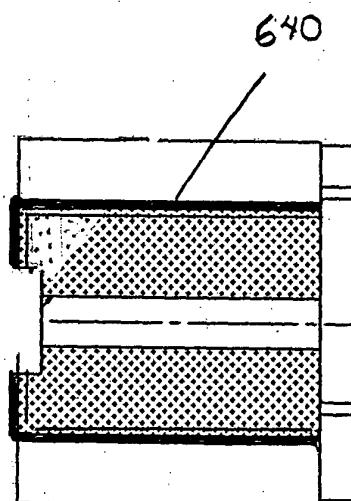


Fig 6C

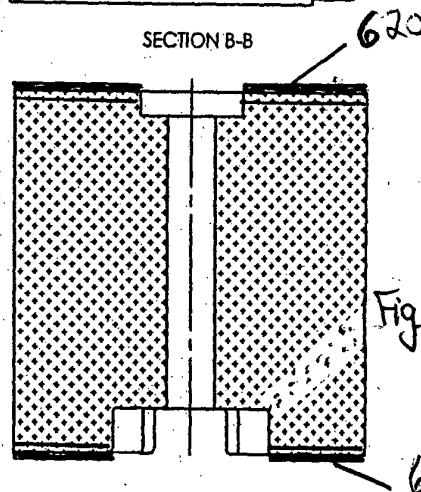


Fig 6D

700

Begin

710

Mate core, conducting structure,  
connectors, spacer

720

Mate core surface

730

Coat core with inner  
sublayer

740

Coat core with outer  
sublayer

750

Assemble core and  
conducting structure

760

Connect assembled core/conducting  
structure to electrical  
connections

770

Solder connected assembled  
core/conducting structure  
to connectors

780

Mount spacer to  
connection

790

End

Fig 7